










Dulux Super Enamel Gloss on New Accoya [Exterior]









NZ_SD14201

Substrate And Substrate Preparation	
Substrate Notes:	Accoya® is the brand name of a treated wood created via the acetylation wood modification process, using acetic anhydride, of Accsys Technologies PLC. Accoya® wood is manufactured via a non-toxic treatment and uses fast growing softwood timber from sustainable sources. Accoya is a highly durable, Class 1 timber but it must be treated for protection against blue stain.
Substrate Preparation Notes:	<p>ASSESS SUITABILITY Ensure the wood is thoroughly clean and dry before commencing. If there is any doubt, measure moisture content which must be between 3 - 5% before staining or finishing can commence.</p> <p>REMOVE SURFACE CONTAMINANTS Examine the surface for the presence of sap, grease, oil, wax, tannin, building marks, or other contaminants. Scrape off and remove residual contaminants by solvent cleaning. Use scraper to remove dirt and mortar splashes. Any greyed wood fibres on aged timbers need to be removed by sanding and / or suitable chemical wood cleaner.</p> <p>CLEAN Clean to remove all dirt, dust and all other surface contaminants by using a suitable cleaning agent and rinse off with clean water. Treat mould with a suitable mould treatment.</p> <p>REPAIR SURFACE IMPERFECTIONS Fill nail holes, cracks and other defects with a suitable wood filler and allow to dry thoroughly.</p> <p>SANDING Sand dressed timber with fine sandpaper in direction of the grain and along the full length of the board. Round off all sharp edges to a minimum of 2 mm radius in order to achieve an even film build and uniform paint coverage.</p>

Coating System Summary	
1st Coat:	NZ_DW02081: Teknos AQUAPRIMER 2907 Treatment
2nd Coat:	NZ_DD02115: Dulux Precision High Opacity Stain Blocker
3rd Coat:	NZ_DD02115: Dulux Precision High Opacity Stain Blocker
4th Coat:	NZDD0779: Dulux Super Enamel Gloss
5th Coat:	NZDD0779: Dulux Super Enamel Gloss
Please refer to the coating system details below	

Coating System			
Coat Type:	1st Coat	Datasheet:	NZ_DW02081 Teknos AQUAPRIMER 2907 Treatment
Application Methods:	 Other Dip or flow (saturation) coat		
	Recoat Time **	Min 120	Max Recommended
Coating Application Details:	This product is delivered ready for use. Stir well before use.		

Coat Type:	2nd Coat	Datasheet:	NZ_DD02115 Dulux Precision High Opacity Stain Blocker	
Application Methods:	<div>   </div> <div>Air Spray Airless Spray Brush Roller</div>			
		Min	Max	Recommended
Theoretical Spread Rate *		12.1	8	12.1
Wet Film Per Coat (microns)		83	125	83
Dry Film Per Coat (microns)		40	60.5	40
Recoat Time **			Indefinite	90 minutes
Coating Application Details:	<div>Brush Roller, conventional spray or airless spray application.</div> <div>Stir thoroughly before and during use.</div> <div>For Stain blocking applications do not tint or thin.</div> <div>Apply one even coat of PRECISION High Opacity Stain Blocker. For heavily stained surfaces and for paperfaced plasterboard where there is a different texture between the paper and jointing compound or where extra filling and smoothness is required, apply a second coat of PRECISION High Opacity Stain Blocker.</div> <div>For optimal coverage and smoothness, apply with:</div> <div><div>• Brush: High quality synthetic filament brush (Nylon or Polyester) Apply in full even coating direct from the container.</div><div>• Roller: Medium nap synthetic roller (1013mm on smooth surfaces or 1318mm on semi rough or porous surfaces) Apply in full even coating direct from the container.</div><div>• Spray: Do not thin for stain blocking applications. Suitable for application by all standard spray equipment. Clean Brushes and Rollers with Mineral Turpentine prior to and after use.</div></div>			
Coat Type:	3rd Coat	Datasheet:	NZ_DD02115 Dulux Precision High Opacity Stain Blocker	
Application Methods:	<div>   </div> <div>Air Spray Airless Spray Brush Roller</div>			
		Min	Max	Recommended
Theoretical Spread Rate *		12.1	8	12.1
Wet Film Per Coat (microns)		83	125	83
Dry Film Per Coat (microns)		40	60.5	40
Recoat Time **			Indefinite	90 minutes
Coating Application Details:	<div>Brush Roller, conventional spray or airless spray application.</div> <div>Stir thoroughly before and during use.</div> <div>For Stain blocking applications do not tint or thin.</div> <div>Apply one even coat of PRECISION High Opacity Stain Blocker. For heavily stained surfaces and for paperfaced plasterboard where there is a different texture between the paper and jointing compound or where extra filling and smoothness is required, apply a second coat of PRECISION High Opacity Stain Blocker.</div> <div>For optimal coverage and smoothness, apply with:</div> <div><div>• Brush: High quality synthetic filament brush (Nylon or Polyester) Apply in full even coating direct from the container.</div><div>• Roller: Medium nap synthetic roller (1013mm on smooth surfaces or 1318mm on semi rough or porous surfaces) Apply in full even coating direct from the container.</div><div>• Spray: Do not thin for stain blocking applications. Suitable for application by all standard spray equipment. Clean Brushes and Rollers with Mineral Turpentine prior to and after use.</div></div>			

Coat Type:	4th Coat	Datasheet:	NZDD0779 Dulux Super Enamel Gloss
Application Methods:	    Air Spray Airless Spray Brush Roller		
		Min	Max
Theoretical Spread Rate *			Recommended
Wet Film Per Coat (microns)			16.1
Dry Film Per Coat (microns)			62
Recoat Time **		16 Hours	32
Coating Application Details:	Brush, roller, conventional or airless spray Stir contents thoroughly before and during use with a broad flat stirrer, using an upward lifting action. Brush/Roller: Apply two full coats to the prepared surface. Thin if necessary with up to 50ml of Mineral Turpentine. Airless/Contentional Spray: Suitable for application by all standard spray equipment. If necessary thin with up to 100 ml/litre of Mineral Turpentine.		
Coat Type:	5th Coat	Datasheet:	NZDD0779 Dulux Super Enamel Gloss
Application Methods:	    Air Spray Airless Spray Brush Roller		
		Min	Max
Theoretical Spread Rate *			Recommended
Wet Film Per Coat (microns)			16.1
Dry Film Per Coat (microns)			62
Recoat Time **		16 Hours	32
Coating Application Details:	Brush, roller, conventional or airless spray Stir contents thoroughly before and during use with a broad flat stirrer, using an upward lifting action. Brush/Roller: Apply two full coats to the prepared surface. Thin if necessary with up to 50ml of Mineral Turpentine. Airless/Contentional Spray: Suitable for application by all standard spray equipment. If necessary thin with up to 100 ml/litre of Mineral Turpentine.		
Coating System Notes:	* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness. ** Recoat times are quotes for 25°C and 50% relative humidity, these may vary under different conditions.		

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The data provided within the Duspec system is correct at the time of publication, however it is the responsibility of those using this information to check that it is current prior to specifying or using any of these coating/product systems.

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